



# SAFETY DATA SHEET

Product Name: 12.5% Bleach

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This revision issued: February 2024

## Section 1 - Identification of The Material and Supplier

aiMix Chemicals Pty Ltd  
52-54 Power St  
St Marys, NSW 2760

Phone: 0432388640 (24 hours)  
Email: [gc@aimixchemicals.com.au](mailto:gc@aimixchemicals.com.au)

**Chemical nature:** Water solution of chlorinating compound (sodium hypochlorite).  
**Trade Name:** **12.5% Bleach**  
**Product Use:** Bleaching reagent. May be used in dairy, food and beverage industries for sanitising processing equipment.  
**Creation Date:** **March, 2006**  
**This version issued:** **February 2024** and is valid for 5 years from this date.  
**Poisons Information Centre: Phone 13 1126 from anywhere in Australia**

## Section 2 - Hazards Identification

This material is hazardous according to the criteria of Safe Work Australia GHS 7.

### Signal Word

DANGER



### Hazard Classifications

AUH031: Contact with acids liberates toxic chlorine gas.  
H314: Causes severe skin burns and eye damage.  
H410: Very toxic to aquatic life with long lasting effects.

### Hazard Statements

Skin Corrosion/Irritation - Category 2  
Eye Damage/Irritation - Category 1

### PREVENTION – Precautionary Statements

P102: Keep out of reach of children.  
P260: Do not breathe fumes, mists, vapours or spray.  
P262: Do not get in eyes, on skin, or on clothing.  
P264: Wash contacted areas thoroughly after handling.  
P273: Avoid release to the environment.  
P281: Use personal protective equipment as required.

### RESPONSE

P101: If medical advice is needed, have product container or label at hand  
P310: Immediately call a POISON CENTER or doctor/physician.  
P337: If eye irritation persists: seek medical attention.  
P363: Wash contaminated clothing before reuse.  
P301+P330+P331: IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.  
P303+P361+P353: IF ON SKIN (or hair): Remove immediately all contaminated clothing. Rinse skin with water.

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P304+P340: IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing.  
P305+P351+P338: IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
P370+P378: Not combustible. Use extinguishing media suited to burning materials.

Poison Schedule: S5. Caution

## DANGEROUS GOOD CLASSIFICATION

Classified as Dangerous Goods by the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and the "New Zealand NZS5433: Transport of Dangerous Goods on Land"

## Section 3 - Composition/Information on Ingredients

Ingredients	CAS No	Conc, %
Sodium hypochlorite	7681-52-9	13
Sodium hydroxide	1310-73-2	<1
Water	7732-18-5	to 100

## Section 4 - First Aid Measures

### General Information:

You should call The Poisons Information Centre if you feel that you may have been poisoned, burned or irritated by this product. The number is 13 1126 from anywhere in Australia (0800 764 766 in New Zealand) and is available at all times. Have this SDS with you when you call.

**Inhalation:** No first aid measures normally required. However, if inhalation has occurred, and irritation has developed, remove to fresh air and observe until recovered. If irritation becomes painful or persists more than about 30 minutes, seek medical advice. If liquid is inhaled, seek urgent medical advice.

**Skin Contact:** Flush contaminated area with lukewarm, gently flowing water for at least 40 minutes, by the clock. DO NOT INTERRUPT FLUSHING. If necessary, keep emergency vehicle waiting (show paramedics this SDS and take their advice). Under running water, remove contaminated clothing, shoes and leather goods (eg watchbands and belts). Strongly basic ingredients tend to penetrate the skin and so need longer rinsing than other substances. If irritation persists, repeat flushing. Seek medical attention.

**Eye Contact:** Immediately flush the contaminated eye(s) with lukewarm, gently flowing water for at least 20-30 minutes, by the clock, while holding the eyelid(s) open. Neutral saline solution may be used as soon as it is available. DO NOT INTERRUPT FLUSHING. If necessary, keep emergency vehicle waiting (show paramedics this SDS and take their advice). Take care not to rinse contaminated water into the unaffected eye or onto face. If irritation persists, repeat flushing. Call a Poisons Information Centre or a doctor urgently. Take special care if exposed person is wearing contact lenses.

**Ingestion:** If swallowed, do NOT induce vomiting; rinse mouth thoroughly with water and contact a Poisons Information Centre. Urgent hospital treatment is likely to be needed. Give activated charcoal if instructed.

**PPE for First Aiders:** Wear rubber boots, overalls, gloves, apron, face shield. Available information suggests that gloves made from nitrile rubber should be suitable for intermittent contact. However, due to variations in glove construction and local conditions, the user should make a final assessment. Always wash hands before smoking, eating, drinking or using the toilet. Wash contaminated clothing and other protective equipment before storing or re-using.

**Notes to physician:** Treat symptomatically

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## Section 5 - Fire Fighting Measures

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**Hazchem Code:** 2X.

**Suitable extinguishing media:** If material is involved in a fire use water fog (or if unavailable fine water spray), alcohol resistant foam, standard foam, dry agent (carbon dioxide, dry chemical powder).

**Specific hazards:** Non-combustible material.

**Fire fighting further advice:** Not combustible, however following evaporation of aqueous component residual material can burn if ignited

**Fire and Explosion Hazards:** There is no risk of an explosion from this product under normal circumstances if it is involved in a fire.

This product is likely to decompose only after heating to dryness, followed by further strong heating.

Fire decomposition products from this product may be toxic if inhaled. Take appropriate protective measures.

**Extinguishing Media:** Water fog or fine spray is the preferred medium for large fires. Try to contain spills, minimise spillage entering drains or water courses.

**Fire Fighting:** If a significant quantity of this product is involved in a fire, call the fire brigade. There is little danger of a violent reaction or explosion if significant quantities of this product are involved in a fire. Recommended personal protective equipment is liquid-tight chemical protective clothing and breathing apparatus.

**Flash point:** Does not burn.

**Upper Flammability Limit:** Does not burn.

**Lower Flammability Limit:** Does not burn.

**Autoignition temperature:** Not applicable - does not burn.

**Flammability Class:** Does not burn.

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## Section 6 - Accidental Release Measures

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**Accidental release:**

**Large Spills**

In the event of a major spill, prevent spillage from entering drains or water courses. Evacuate the spill area and deny entry to unnecessary and unprotected personnel. Wear full protective chemically resistant clothing including eye/face protection, gauntlets and self contained breathing apparatus. See below under Personal Protection regarding Australian Standards relating to personal protective equipment. Suitable materials for protective clothing include rubber, PVC. Eye/face protective equipment should comprise as a minimum, protective goggles. If there is a significant chance that vapours or mists are likely to build up in the cleanup area, we recommend that you use a respirator. It should be fitted with a type B1 cartridge, suitable for acid gases (unlike sodium hypochlorite, chlorine is an acidic gas). Otherwise, not normally necessary.

**SMALL SPILLS:**

Stop leak if safe to do so, and contain spill. Absorb onto sand, vermiculite or other suitable absorbent material. If spill is too large or if absorbent material is not available, try to create a dike to stop material spreading or going into drains or waterways. Because of the corrosiveness of this product, special personal care should be taken in any cleanup operation. Sweep up and shovel or collect recoverable product into labelled containers for recycling or salvage, and dispose of promptly. Recycle containers wherever possible after careful cleaning. After spills, wash area preventing runoff from entering drains. If a significant quantity of material enters drains, advise emergency services.

Contaminated area may be neutralised by washing with weak or dilute acid. Vinegar, citrus juice and most soft drinks may be suitable. This material may be suitable for approved landfill. Ensure legality of disposal by consulting regulations prior to disposal. Thoroughly launder protective clothing before storage or re-use. Advise laundry of nature of contamination when sending contaminated clothing to laundry.

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## Section 7 - Handling and Storage

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**Engineering Controls:**

Use only in a well ventilated area.

**Handling:** Keep exposure to this product to a minimum, and minimise the quantities kept in work areas. Check Section 8 of this SDS for details of personal protective measures, and make sure that those measures are followed.

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The measures detailed below under "Storage" should be followed during handling in order to minimise risks to persons using the product in the workplace. Also, avoid contact or contamination of product with incompatible materials listed in Section 10.

**Storage:** This product is a Scheduled Poison. Observe all relevant regulations regarding sale, transport and storage of this schedule of poison. Store in a cool, well ventilated area. Check containers periodically for corrosion and leaks. Containers should be kept closed in order to minimise contamination. Make sure that the product does not come into contact with substances listed under "Incompatibilities" in Section 10. If you keep more than 10000kg or L of Dangerous Goods of Packaging Group III, you may be required to license the premises or notify your Dangerous Goods authority. If you have any doubts, we suggest you contact your Dangerous Goods authority in order to clarify your obligations. Check packaging - there may be further storage instructions on the label.

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## Section 8 - Exposure Controls and Personal Protection

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SWA Exposure Limits	TWA (mg/m <sup>3</sup> )	STEL (mg/m <sup>3</sup> )
Sodium hydroxide	2	peak

### National occupational exposure limits:

No value assigned for this specific material by Safe Work Australia.

### Biological Limit Values:

As per the "National Model Regulations for the Control of Workplace Hazardous Substances (Safe Work Australia)" the ingredients in this material do not have a Biological Limit Allocated.

### Engineering Measures:

Natural ventilation should be adequate under normal use conditions.

### Personal Protection Equipment:

RUBBER BOOTS, OVERALLS, GLOVES, APRON, EYE PROTECTION.



No special equipment is usually needed when occasionally handling small quantities. The following instructions are for bulk handling or where regular exposure in an occupational setting occurs without proper containment systems.

**Eye Protection:** Your eyes must be completely protected from this product by splash resistant goggles with face shield. All surrounding skin areas must be covered. Emergency eye wash facilities must also be available in an area close to where this product is being used.

**Skin Protection:** Because of the dangerous nature of this product, make sure that all skin areas are completely covered by impermeable gloves, overalls, hair covering, apron and face shield. See below for suitable material types.

**Protective Material Types:** We suggest that protective clothing be made from the following materials: rubber, PVC.

**Respirator:** Usually, no respirator is necessary as it should only be used in a well ventilated area.. However, if you have any doubts consult the Australian Standard mentioned above. Otherwise, not normally necessary.

Eyebaths or eyewash stations and safety deluge showers should be provided near to where this product is being used.

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## Section 9 - Physical and Chemical Properties:

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<b>Physical Description &amp; colour:</b>	Pale yellow-green liquid.
<b>Odour:</b>	Slight chlorine odour.
<b>Boiling Point:</b>	Approximately 100°C at 100kPa.
<b>Freezing/Melting Point:</b>	Approximately 0°C.
<b>Volatiles:</b>	Water component.
<b>Vapour Pressure:</b>	2.37 kPa at 20°C (water vapour pressure).

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<b>Vapour Density:</b>	No data.
<b>Specific Gravity:</b>	1.2
<b>Water Solubility:</b>	Completely soluble in water.
<b>pH:</b>	12.5 – 13.5(1% in water)
<b>Volatility:</b>	No data.
<b>Odour Threshold:</b>	No data.
<b>Evaporation Rate:</b>	No data.
<b>Coeff Oil/water Distribution:</b>	No data
<b>Autoignition temp:</b>	Not applicable - does not burn.

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## Section 10 - Stability and Reactivity

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**Chemical stability:** This material is thermally stable when stored and used as directed.

**Conditions to avoid:** Elevated temperatures and sources of ignition. This product should be kept in a cool place, preferably below 30°C. Keep containers tightly closed. Protect this product from light.

**Incompatible materials:** Oxidising agents. acids, zinc, tin, aluminium and their alloys. Other materials reactive with strong alkalis.

**Hazardous decomposition products:** Oxides of carbon and nitrogen, smoke and other toxic fumes. This product is likely to decompose only after heating to dryness, followed by further strong heating. Chlorine gas, other compounds of chlorine, sodium compounds. Small quantities only

**Hazardous reactions:** Most strong alkalis and bases react with inorganic and organic acids to form salts. They can also react with some metals liberating hydrogen gas. These reactions may be rapid and sometimes liberate much heat.

**Polymerisation:** This product will not undergo polymerisation reactions.

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## Section 11 - Toxicological Information

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No adverse health effects expected if the product is handled in accordance with this Safety Data Sheet and the product label. Symptoms or effects that may arise if the product is mishandled and overexposure occurs are:

### Acute Effects

**Inhalation:** Material is an irritant to mucous membranes and respiratory tract.

**Skin contact:** Contact with skin will result in severe irritation.

**Corrosive to skin - may cause skin burns.**

**Ingestion:** Harmful if swallowed. Swallowing can result in nausea, vomiting, diarrhoea, abdominal pain and chemical burns to the gastrointestinal tract.

**Eye contact:** A severe eye irritant. Corrosive to eyes: contact can cause corneal burns. Contamination of eyes can result in permanent injury.

### Acute toxicity

**Inhalation:** This material has been classified as not hazardous for acute inhalation exposure. Acute toxicity estimate (based on ingredients): LC50 > 20.0 mg/L for vapours or LC50 > 5.0 mg/L for dust and mist.

**Skin contact:** This material has been classified as not hazardous for acute dermal exposure. Acute toxicity estimate (based on ingredients): LD50 > 2,000 mg/Kg bw  
**Ingestion:** This material has been classified as a Category 4 Hazard.

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Acute toxicity estimate (based on ingredients):  $300 < LD50 \leq 2,000$  mg/Kg bw Corrosion/Irritancy: Eye: this material has been classified as a Category 1 Hazard (irreversible effects to eyes).

Skin: this material has been classified as a Category 1B Hazard (irreversible effects to skin).

**Sensitisation:**

Inhalation: this material has been classified as not a respiratory sensitiser.

Skin: this material has been classified as not a skin sensitiser.

Aspiration hazard: This material has been classified as not an aspiration hazard.

**Specific target organ toxicity** (single exposure): This material has been classified as a Category 3 Hazard. Exposure via inhalation may result in respiratory irritation.

**Chronic Toxicity Mutagenicity:** This material has been classified as not a mutagen.

**Carcinogenicity:** This material has been classified as not a carcinogen.

**Reproductive toxicity** (including via lactation): This material has been classified as not a reproductive toxicant.

**Specific target organ toxicity** (repeat exposure): This material has been classified as not a specific hazard to target organs by repeat exposure.

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### Classification of Hazardous Ingredients

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Ingredient	Risk Phrases
Sodium Hypochlorite	Conc $\geq$ 10%(*): C; R34; R31. * Available chlorine

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### Section 12 - Ecological Information

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Avoid contaminating waterways.

**Acute aquatic hazard:** This material has been classified as not hazardous for acute aquatic exposure. Acute toxicity estimate (based on ingredients):  $> 100$  mg/L

**Long-term aquatic hazard:** This material has been classified as not hazardous for chronic aquatic exposure. Non-rapidly or rapidly degradable substance for which there are adequate chronic toxicity data available OR in the absence of chronic toxicity data, Acute toxicity estimate (based on ingredients):  $>100$  mg/L, where the substance is not rapidly degradable and/or  $BCF < 500$  and/or  $\log Kow < 4$ .

**Ecotoxicity:** No information available.

**Persistence and degradability:** No information available.

**Bioaccumulative potential:** No information available.

**Mobility:** No information available.

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### Section 13 - Disposal Considerations

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**Disposal:** This product may be recycled if unused, or if it has not been contaminated so as to make it unsuitable for its intended use. If it has been contaminated, it may be possible to reclaim the product by some means. If neither of these options is suitable in-house, contact a specialist waste disposal company.

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### Section 14 - Transport Information

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## ROAD AND RAIL TRANSPORT

Classified as Dangerous Goods by the criteria of the "Australian Code for the Transport of Dangerous Goods by Road & Rail" and the "New Zealand NZS5433: Transport of Dangerous Goods on Land".



**UN Number:** 1719, CAUSTIC ALKALI LIQUID, N.O.S.

**Hazchem Code:** 2X

**Special Provisions:** 223, 274

**Limited quantities:** ADG 7 specifies a Limited Quantity value of 5 L for this class of product.

**Dangerous Goods Class:** Class 8, Corrosive Substances.

**Packaging Group:** III

**Packaging Method:** P001, IBC03

Class 8 Corrosive Substances shall not be loaded in the same vehicle or packed in the same freight container with Classes 1 (Explosives), 4.3 (Dangerous When Wet Substances), 5.1 (Oxidising Agents), 5.2 (Organic Peroxides), 6 (Toxic Substances where the Toxic Substances are cyanides and the Corrosives are acids), 7 (Radioactive Substances), Foodstuffs and foodstuff empties. They may however be loaded in the same vehicle or packed in the same freight container with Classes 2.1 (Flammable Gases), 2.2 (Non-Flammable, Non-Toxic Gases), 2.3 (Poisonous Gases), 3 (Flammable liquids), 4.1 (Flammable Solids), 4.2 (Spontaneously Combustible Substances), 6 (Toxic Substances except where the Toxic Substances are cyanides and the Corrosives are acids) and 9 (Miscellaneous Dangerous Goods).

## MARINE TRANSPORT

Classified as Dangerous Goods by the criteria of the International Maritime Dangerous Goods Code (IMDG Code) for transport by sea".



**UN Number:** 1719, CAUSTIC ALKALI LIQUID, N.O.S.

**Hazchem Code:** 2X

**Special Provisions:** 223, 274

**Limited quantities:** ADG 7 specifies a Limited Quantity value of 5 L for this class of product.

**Dangerous Goods Class:** Class 8, Corrosive Substances.

**Packaging Group:** III

**Packaging Method:** P001, IBC03

Class 8 Corrosive Substances shall not be loaded in the same vehicle or packed in the same freight container with Classes 1 (Explosives), 4.3 (Dangerous When Wet Substances), 5.1 (Oxidising Agents), 5.2 (Organic Peroxides), 6 (Toxic Substances where the Toxic Substances are cyanides and the Corrosives are acids), 7 (Radioactive Substances), Foodstuffs and foodstuff empties. They may however be loaded in the same vehicle or packed in the same freight container with Classes 2.1 (Flammable Gases), 2.2 (Non-Flammable, Non-Toxic Gases), 2.3 (Poisonous Gases), 3 (Flammable liquids), 4.1 (Flammable Solids), 4.2 (Spontaneously Combustible Substances), 6 (Toxic Substances except where the Toxic Substances are cyanides and the Corrosives are acids) and 9 (Miscellaneous Dangerous Goods).

## AIR TRANSPORT

## SAFETY DATA SHEET

Classified as Dangerous Goods by the criteria of the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air. TRANSPORT PROHIBITED under the International Air Transport Association (IATA) Dangerous Goods Regulations for transport by air in passenger and cargo aircraft.



**UN Number:** 1719, CAUSTIC ALKALI LIQUID, N.O.S.

**Hazchem Code:** 2X

**Special Provisions:** 223, 274

**Limited quantities:** ADG 7 specifies a Limited Quantity value of 5 L for this class of product.

**Dangerous Goods Class:** Class 8, Corrosive Substances.

**Packaging Group:** III

**Packaging Method:** P001, IBC03

Class 8 Corrosive Substances shall not be loaded in the same vehicle or packed in the same freight container with Classes 1 (Explosives), 4.3 (Dangerous When Wet Substances), 5.1 (Oxidising Agents), 5.2 (Organic Peroxides), 6 (Toxic Substances where the Toxic Substances are cyanides and the Corrosives are acids), 7 (Radioactive Substances), Foodstuffs and foodstuff empties. They may however be loaded in the same vehicle or packed in the same freight container with Classes 2.1 (Flammable Gases), 2.2 (Non-Flammable, Non-Toxic Gases), 2.3 (Poisonous Gases), 3 (Flammable liquids), 4.1 (Flammable Solids), 4.2 (Spontaneously Combustible Substances), 6 (Toxic Substances except where the Toxic Substances are cyanides and the Corrosives are acids) and 9 (Miscellaneous Dangerous Goods).

## Section 15 - Regulatory Information

This material is not subject to the following international agreements:

Montreal Protocol (Ozone depleting substances)

The Stockholm Convention (Persistent Organic Pollutants)

The Rotterdam Convention (Prior Informed Consent)

Basel Convention (Hazardous Waste)

International Convention for the Prevention of Pollution from Ships (MARPOL)

This material/constituent(s) is covered by the following requirements:

The Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) established under the Therapeutic Goods Act (Commonwealth): S6. Poison.

AICIS Status: All components of this product are listed on or exempt from the Australian Inventory of Industrial Chemicals (AIIC).

## Section 16 - Other Information

**This SDS contains only safety-related information. For other data see product literature.**

### Acronyms:

<b>ADG Code</b>	Australian Code for the Transport of Dangerous Goods by Road and Rail, 7th Edition
<b>AICS</b>	Australian Inventory of Chemical Substances
<b>CAS Number</b>	Chemical Abstracts Service Registry Number
<b>Hazchem Code</b>	Emergency action code of numbers and letters that provide information to emergency services especially firefighters
<b>IARC</b>	International Agency for Research on Cancer
<b>SWA</b>	Safe Work Australia, formerly ASCC and NOHSC
<b>NOS</b>	Not otherwise specified
<b>NTP</b>	National Toxicology Program (USA)
<b>R-Phrase</b>	Risk Phrase
<b>SUSMP</b>	Standard for the Uniform Scheduling of Medicines & Poisons

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**UN Number**

United Nations Number

THIS SDS SUMMARISES OUR BEST KNOWLEDGE OF THE HEALTH AND SAFETY HAZARD INFORMATION OF THE PRODUCT AND HOW TO SAFELY HANDLE AND USE THE PRODUCT IN THE WORKPLACE. EACH USER MUST REVIEW THIS SDS IN THE CONTEXT OF HOW THE PRODUCT WILL BE HANDLED AND USED IN THE WORKPLACE.

IF CLARIFICATION OR FURTHER INFORMATION IS NEEDED TO ENSURE THAT AN APPROPRIATE RISK ASSESSMENT CAN BE MADE, THE USER SHOULD CONTACT THIS COMPANY SO WE CAN ATTEMPT TO OBTAIN ADDITIONAL INFORMATION FROM OUR SUPPLIERS. OUR RESPONSIBILITY FOR PRODUCTS SOLD IS SUBJECT TO OUR STANDARD TERMS AND CONDITIONS, A COPY OF WHICH IS SENT TO OUR CUSTOMERS AND IS ALSO AVAILABLE ON REQUEST.

Please read all labels carefully before using product.

This SDS is prepared in accord with the SWA GHS7

**SAFETY DATA SHEET**