



Nutritional and processing properties of Australian mungbean

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Overview

- ☐ Brief look at the Australian mungbean Industry 'The big picture'
- ☐ Outline of research streams
- □ Progress so far
- ☐ Ongoing and future work



The big picture...







Mungbean Crop

Plant Breeding



Markets \$\$

Production



Mungbean **Industry**

Processing

Quality variation



Consumer S



Innovation

Health Trends

Food Production Grain Quality & Research





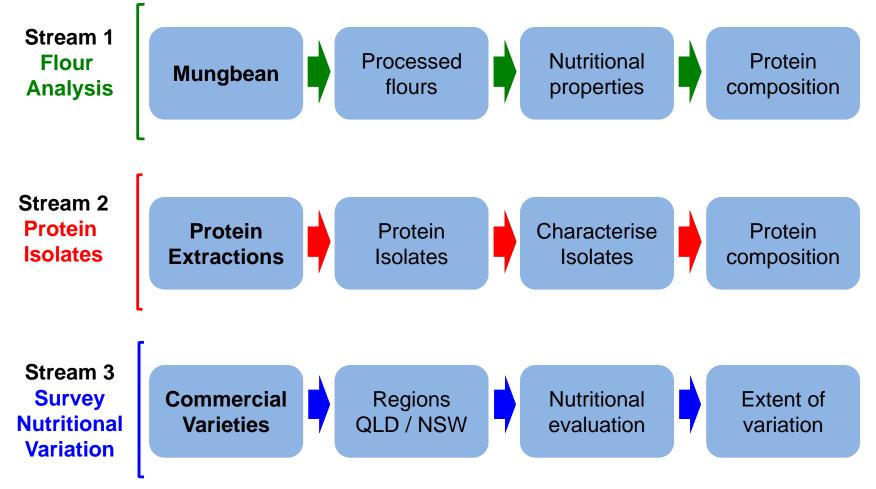






Research Streams - Overview







Stream 1: Processing of mungbean flours





Processing → Milled to flour for analysis

Processing can impact:

- Nutrition
- Appearance
- Flavour / aroma

Primary processing



Secondary processing







Roasted

Nutritional composition of flours



Primary processing

Secondary processing







Whole Split Dahl

ninated Roasted

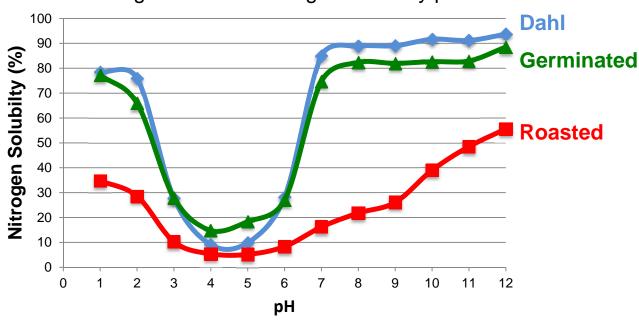
Nutrient	Whole	Split	Dahl	Germinated	Roasted
TDF (%)	10.6	9.7	4.6	13.1	3.4
IDF/SDF	2.5	2.0	2.5	7.7	16
Starch (%) (dry basis)	45.4	48.5	53.1	42.6	51.9
Protein (%) (dry basis)	27.6	27.9	28.3	29.4	27.8

Stream 2: Mungbean protein isolates



Mungbean Flour	Protein (%)	Yield (%)	Pilot-scale trial
Dahl	89.1	80.8	~2Kg protein (75%)
Germinated	88.4	65.9	
Roasted	90.4	27.1	

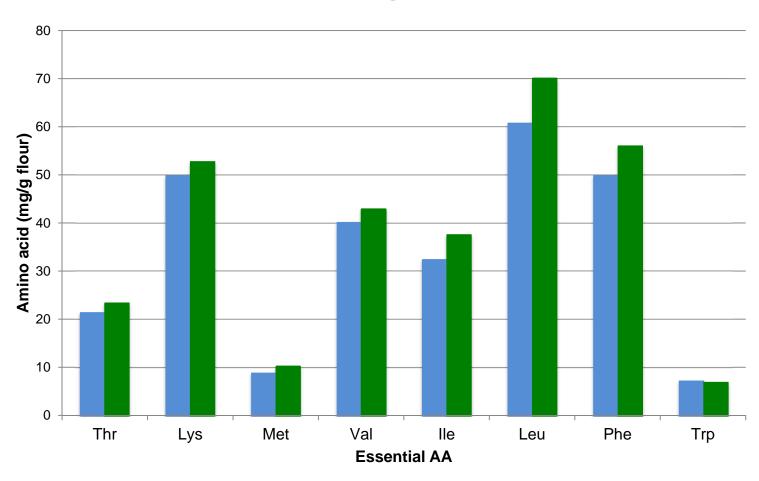
Mungbean flour – nitrogen solubility profile

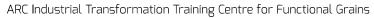




Protein isolates - essential amino acid profile

Dahl flour versus germinated flour





Stream 3: Nutritional variation in commercial varieties



- ☐ Previous work so far based on a single variety (Crystal)
- ☐ Are there better varieties or nutritional properties to work on?
- ☐ Level of variation between varieties & growing regions?
- ☐ Survey on nutritional variation:

Varieties

- Crystal
- Satin II
- Celera II-AU

Regions

- Warra QLD
- Hermitage QLD
- Liverpool Plains NSW
- Northern NSW

Protein content Amino acid composition

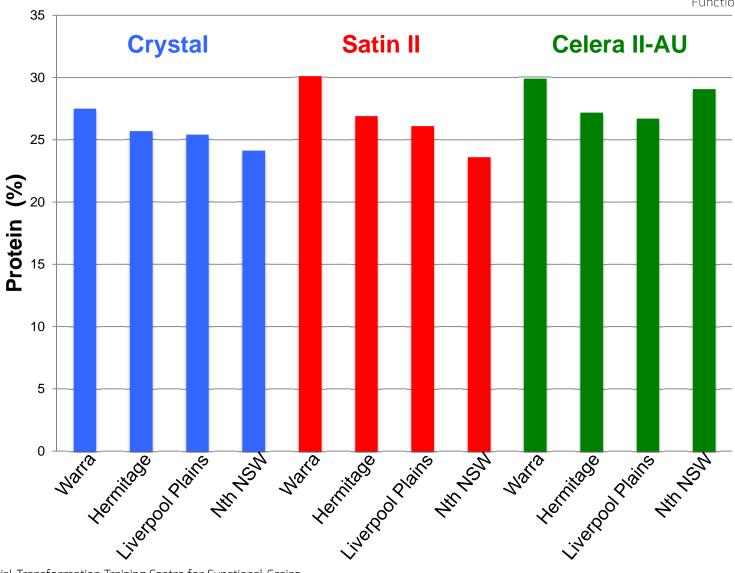
Dietary fibre composition Insoluble / Soluble / RS

Total starch / Amylose Pasting profile (RVA)

Anti-nutritional content

Protein (on dry basis)

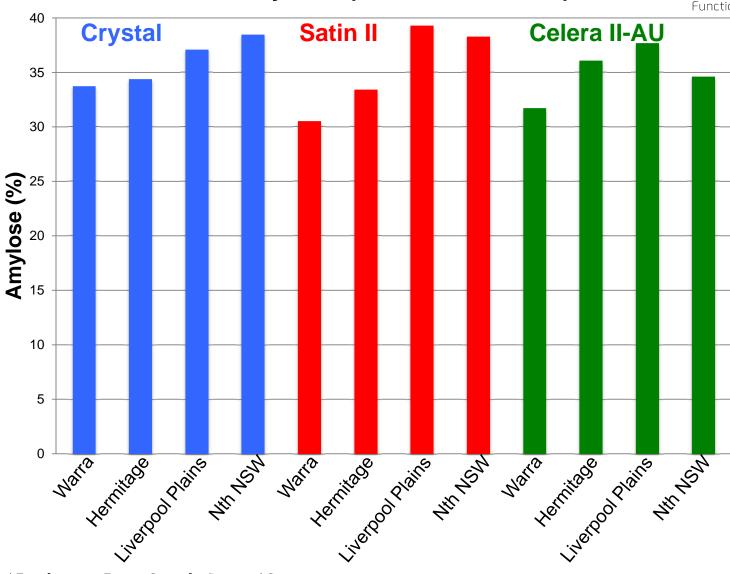




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Amylose (% of total starch)



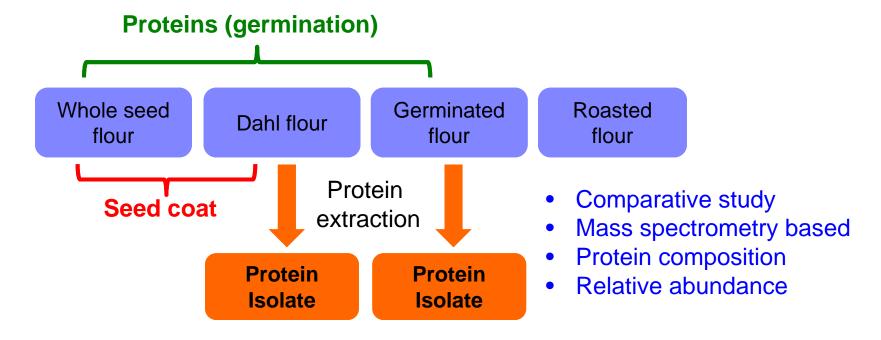


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Ongoing and Future Work......



Proteomic analysis of mungbean flours & protein isolates (sent to APAF)



- Continue protein work / extractions / characterisation
- Expand survey on nutritional variations (start on Faba bean varieties)



Acknowledgements



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- ☐ Supervisors Dr Ken Quail and Prof. Chris Blanchard





